In the claims:

Please cancel claim 1.

Please add the following new claims.

(1. (Cancelled)

2. (New) A method for manufacturing a semiconductor device comprising:

introducing a first gas into a reaction chamber;

applying an RF power having a first voltage between electrodes in the reaction chamber to form a plasma of the first gas;

increasing the voltage of the RF power from the first voltage to a second voltage higher than the first voltage;

introducing a second gas into the reaction chamber after or simultaneously when the voltage of the RF power reaches the second voltage, the second gas comprising a different material from the first gas;

forming an insulating film over a substrate from the first and second gases through plasma CVD in the reaction chamber.

3. (New) A method for manufacturing a semiconductor device comprising:

introducing a first gas into a reaction chamber;

applying an RF power having a first voltage to the first gas in order to form a plasma of the first gas;

increasing the voltage of the RF power from the first voltage to a second voltage higher than the first voltage;

introducing a second gas into the reaction chamber after or simultaneously when the voltage of the RF power reaches the second voltage, the second gas comprising a different material from the first gas;

forming a film over a substrate from the first and second gases through plasma CVD in the reaction chamber.

4. (New) A method for manufacturing a semiconductor device comprising:

introducing a first gas into a reaction chamber;

applying an RF power having a first voltage to the first gas in order to form a plasma of the first gas;

increasing the voltage of the RF power from the first voltage to a second voltage higher than the first voltage;

introducing a second gas into the reaction chamber after or simultaneously when the voltage of the RF power reaches the second voltage, the second gas comprising a different material from the first gas;

forming an insulating film over a substrate from the first and second gases through plasma CVD in the reaction chamber,



wherein the substrate comprises a silicon wafer.

5. (New) A method for manufacturing a semiconductor device comprising:

introducing a first gas into a reaction chamber;

applying an RF power having a first voltage between electrodes in the reaction chamber to form a plasma of the first gas;

increasing the voltage of the RF power from the first voltage to a second voltage higher than the first voltage;

introducing a second gas into the reaction chamber after or simultaneously when the voltage of the RF power reaches the second voltage, the second gas comprising a different material from the first gas;

forming an insulating film over a substrate from the first and second gases through plasma CVD in the reaction chamber, wherein the substrate comprises a silicon wafer.

6. (New) A method for manufacturing a semiconductor device comprising:

introducing a first gas into a reaction chamber;

applying an RF power having a first voltage to the first
gas in order to form a plasma of the first gas;



increasing the voltage of the RF power from the first voltage;

introducing a second gas into the reaction chamber after or simultaneously when the voltage of the RF power reaches the second voltage, the second gas comprising a different material from the first gas;

forming a film over a substrate from the first and second gases through plasma CVD in the reaction chamber,

wherein the substrate comprises a silicon wafer.

7. (New) A method for manufacturing a semiconductor device comprising:

introducing a first gas into a reaction chamber;

applying an RF power having a first voltage between electrodes in the reaction chamber to form a plasma of the first gas;

increasing the voltage of the RF power from the first voltage to a second voltage higher than the first voltage;

introducing a second gas into the reaction chamber after or simultaneously when the voltage of the RF power reaches the second voltage, the second gas comprising a different material from the first gas;

forming an insulating film over a substrate from the first and second gases through plasma CVD in the reaction chamber,

wherein the substrate comprises a glass.

8. (New) A method for manufacturing a semiconductor device comprising:

introducing a first gas into a reaction chamber;

applying an RF power having a first voltage to the first gas in order to form a plasma of the first gas;

increasing the voltage of the RF power from the first voltage to a second voltage higher than the first voltage;

introducing a second gas into the reaction chamber after or simultaneously when the voltage of the RF power reaches the second voltage, the second gas comprising a different material from the first gas;

forming a film over a substrate from the first and second gases through plasma CVD in the reaction chamber wherein the substrate comprises a glass.

- 9. (New) A method according to claim 2, wherein the first voltage of the RF power is a half or less of the second voltage.
- 10. (New) A method according to claim 3, wherein the first voltage of the RF power is a half or less of the second voltage.
 - 11. (New) A method according to claim 4, wherein the first

voltage of the RF power is a half or less of the second voltage.

- 12. (New) A method according to claim 5, wherein the first voltage of the RF power is a half or less of the second voltage.
- 13. (New) A method according to claim 6, wherein the first voltage of the RF power is a half or less of the second voltage.
- 14. (New) A method according to claim 7, wherein the first voltage of the RF power is a half or less of the second voltage.
- 15. (New) A method according to claim 8, wherein the first voltage of the RF power is a half or less of the second voltage.
- 16. (New) A method according to claim 2, wherein the first gas comprises oxygen and the second gas comprises an organic silane.
- 17. (New) A method according to claim 3, wherein the first gas comprises oxygen and the second gas comprises an organic silane.
- 18. (New) A method according to claim 4, wherein the first gas comprises oxygen and the second gas comprises an organic

silane.

19. (New) A method according to claim 5, wherein the first gas comprises oxygen and the second gas comprises an organic silane.

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- 20. (New) A method according to claim 6, wherein the first gas comprises oxygen and the second gas comprises an organic silane.
- 21. (New) A method according to claim 7, wherein the first gas comprises oxygen and the second gas comprises an organic silane.
- 22. (New) A method according to claim 8, wherein the first gas comprises oxygen and the second gas comprises an organic silane.
- 23. (New) A method according to claim 6, wherein the semiconductor device is an active matrix display device.
- 24. (New) A method according to claim 7, wherein the semiconductor device is an active matrix display device.

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- 25. (New) A method according to claim 8, wherein the semiconductor device is an active matrix display device.
- 26. (New) A method according to claim 6, wherein the semiconductor device is a liquid crystal display device.
- 27. (New) A method according to claim 7, wherein the semiconductor device is a liquid crystal display device.
- 28. (New) A method according to claim 8, wherein the semiconductor device is a liquid crystal display device.